Silikon 400

RLA Polymers Pty Ltd

Version No: **2.1**
Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Issue Date: **20/12/2022**
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S.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	Silikon 400
Chemical Name	Not Applicable
Synonyms	Not Applicable
Chemical formula	Not Applicable
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Paste used to seal gaps/ joints.

Details of the manufacturer or supplier of the safety data sheet

Registered company name	**RLA Polymers Pty Ltd**
Address	215 Colchester Road, Kilsyth VIC 3137 Australia
Telephone	+61 3 9728 1644, 1800 242 931
Fax	+61 3 9728 6009
Website	www.rlapolymers.com.au
Email	sales@rlapolymers.com.au

Emergency telephone number

Association / Organisation	**RLA Polymers Pty Ltd**	**CHEMWATCH EMERGENCY RESPONSE**
Emergency telephone numbers	**+61 3 9728 1644**	**+61 1800 951 288**
Other emergency telephone numbers	**1800 242 931**	**+61 3 9573 3188**

Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	Not Applicable
Classification [1]	Sensitisation (Skin) Category 1
Legend:	*1. Classification by vendor; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI*

Label elements

Hazard pictogram(s)	
Signal word	Warning

Hazard statement(s)

H317	May cause an allergic skin reaction.

Precautionary statement(s) Prevention

P280	Wear protective gloves and protective clothing.

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P261	Avoid breathing mist/vapours/spray.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P302+P352	IF ON SKIN: Wash with plenty of water.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
1317-65-3	30-40	calcium carbonate
70131-67-8	30-40	dimethylsiloxane, hydroxy-terminated
63148-62-9	10-20	polydimethylsiloxane(s)
112945-52-5	1-10	silica amorphous
22984-54-9	1-10	methyltri(methylethylketoxime)silane
1760-24-3	0.1-1	N-[3-(trimethoxysilyl)propyl]ethylenediamine
Legend:	*1. Classification by vendor; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available*	

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: ▸ Wash out immediately with fresh running water. ▸ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▸ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▸ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: ▸ Immediately remove all contaminated clothing, including footwear. ▸ Flush skin and hair with running water (and soap if available). ▸ Seek medical attention in event of irritation.
Inhalation	▸ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▸ Other measures are usually unnecessary.
Ingestion	▸ If swallowed do **NOT** induce vomiting. ▸ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▸ Observe the patient carefully. ▸ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▸ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▸ Seek medical advice.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 Firefighting measures

Extinguishing media

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility	▸ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

Fire Fighting	▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ Wear breathing apparatus plus protective gloves. ▸ Prevent, by any means available, spillage from entering drains or water courses. ▸ Use water delivered as a fine spray to control fire and cool adjacent area.

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Fire/Explosion Hazard	▸ Combustible. ▸ Slight fire hazard when exposed to heat or flame. ▸ Heating may cause expansion or decomposition leading to violent rupture of containers. ▸ On combustion, may emit toxic fumes of carbon monoxide (CO). Combustion products include: carbon monoxide (CO) carbon dioxide (CO_2) nitrogen oxides (NOx) silicon dioxide (SiO_2) metal oxides other pyrolysis products typical of burning organic material. May emit poisonous fumes. May emit corrosive fumes.
HAZCHEM	Not Applicable

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	Environmental hazard - contain spillage. Slippery when spilt. ▸ Clean up all spills immediately. ▸ Avoid contact with skin and eyes. ▸ Wear impervious gloves and safety goggles. ▸ Trowel up/scrape up.
Major Spills	Environmental hazard - contain spillage. ▸ Clear area of personnel and move upwind. ▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ Wear full body protective clothing with breathing apparatus. ▸ Prevent, by all means available, spillage from entering drains or water courses. Slippery when spilt.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	▸ Avoid all personal contact, including inhalation. ▸ Wear protective clothing when risk of exposure occurs. ▸ Use in a well-ventilated area. ▸ Prevent concentration in hollows and sumps.
Other information	▸ Store in original containers. ▸ Keep containers securely sealed. ▸ No smoking, naked lights or ignition sources. ▸ Store in a cool, dry, well-ventilated area.

Conditions for safe storage, including any incompatibilities

Suitable container	▸ Metal can or drum ▸ Packaging as recommended by manufacturer. ▸ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	▸ Avoid strong acids, bases. ▸ Avoid reaction with oxidising agents

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	calcium carbonate	Calcium carbonate	10 mg/m3	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	silica amorphous	Silica - Amorphous: Silica gel	10 mg/m3	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	silica amorphous	Silica - Amorphous: Diatomaceous earth (uncalcined)	10 mg/m3	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	silica amorphous	Silica - Amorphous: Fumed silica (respirable dust)	2 mg/m3	Not Available	Not Available	Not Available

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Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	silica amorphous	Silica, fused	0.05 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Silica - Amorphous: Precipitated silica	10 mg/m3	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	silica amorphous	Silica - Amorphous: Fume (thermally generated)(respirable dust)	2 mg/m3	Not Available	Not Available	(e) Containing no asbestos and < 1% crystalline silica.

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
calcium carbonate	45 mg/m3	210 mg/m3	1,300 mg/m3
dimethylsiloxane, hydroxy-terminated	190 mg/m3	2,100 mg/m3	13,000 mg/m3
polydimethylsiloxane(s)	65 mg/m3	720 mg/m3	4,300 mg/m3
polydimethylsiloxane(s)	6.8 mg/m3	75 mg/m3	450 mg/m3
silica amorphous	18 mg/m3	200 mg/m3	1,200 mg/m3
silica amorphous	18 mg/m3	100 mg/m3	630 mg/m3
silica amorphous	120 mg/m3	1,300 mg/m3	7,900 mg/m3
silica amorphous	45 mg/m3	500 mg/m3	3,000 mg/m3
silica amorphous	18 mg/m3	740 mg/m3	4,500 mg/m3
N-[3-(trimethoxysilyl)propyl]ethylenediamine	23 mg/m3	250 mg/m3	1,500 mg/m3

Ingredient	Original IDLH	Revised IDLH
calcium carbonate	Not Available	Not Available
dimethylsiloxane, hydroxy-terminated	Not Available	Not Available
polydimethylsiloxane(s)	Not Available	Not Available
silica amorphous	3,000 mg/m3	Not Available
methyltri(methylethylketoxime)silane	Not Available	Not Available
N-[3-(trimethoxysilyl)propyl]ethylenediamine	Not Available	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
methyltri(methylethylketoxime)silane	D	> 0.1 to ≤ 1 ppm
N-[3-(trimethoxysilyl)propyl]ethylenediamine	D	> 0.1 to ≤ 1 ppm
Notes:	*Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.*	

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.
Personal protection	
Eye and face protection	▸ Safety glasses with side shields. ▸ Chemical goggles. ▸ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.
Skin protection	See Hand protection below
Hands/feet protection	▸ Wear chemical protective gloves, e.g. PVC. ▸ Wear safety footwear or safety gumboots, e.g. Rubber **NOTE:** ▸ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ▸ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.
Body protection	See Other protection below
Other protection	▸ Protective overalls, closely fitted at neck and wrist. ▸ Eye-wash unit. **IN CONFINED SPACES:** ▸ Non-sparking protective boots ▸ Static-free clothing. ▸ Ensure availability of lifeline.

Respiratory protection

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Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.
Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS P2	-	A-PAPR-AUS / Class 1 P2
up to 50 x ES	-	A-AUS / Class 1 P2	-
up to 100 x ES	-	A-2 P2	A-PAPR-2 P2 ^

^ - Full-face
A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Paste with characteristic odour.

Physical state	Non Slump Paste	**Relative density (Water = 1)**	1.36
Odour	Not Available	**Partition coefficient n-octanol / water**	Not Available
Odour threshold	Not Available	**Auto-ignition temperature (°C)**	Not Available
pH (as supplied)	Not Available	**Decomposition temperature (°C)**	Not Available
Melting point / freezing point (°C)	Not Available	**Viscosity (cSt)**	Not Available
Initial boiling point and boiling range (°C)	Not Available	**Molecular weight (g/mol)**	Not Applicable
Flash point (°C)	Not Available	**Taste**	Not Available
Evaporation rate	Not Available	**Explosive properties**	Not Available
Flammability	Not Available	**Oxidising properties**	Not Available
Upper Explosive Limit (%)	Not Available	**Surface Tension (dyn/cm or mN/m)**	Not Available
Lower Explosive Limit (%)	Not Available	**Volatile Component (%vol)**	Not Available
Vapour pressure (kPa)	Not Available	**Gas group**	Not Available
Solubility in water	Not Available	**pH as a solution (1%)**	Not Available
Vapour density (Air = 1)	Not Available	**VOC g/L**	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	▸ Unstable in the presence of incompatible materials. ▸ Product is considered stable. ▸ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. The major toxic effects of MEKO, regardless of the route of administration, are anaemia with breakdown of red blood cells, rapid breathing and reversible reduction in spontaneous activity, motor coordination and muscle tone. At extremely high concentrations it may cause unconsciousness and failure of breathing. Not normally a hazard due to non-volatile nature of product
Ingestion	The material has **NOT** been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence.

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Skin Contact	Skin application with methyl ethyl ketoxime under an occlusive dressing produced mild irritation with redness, swelling and wheals. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. Low molecular weight silicone fluids may exhibit solvent action and may produce skin irritation. Excessive use or prolonged contact may lead to defatting, drying and irritation of sensitive skin
Eye	0.1 ml of methyl ethyl ketoxime can be corrosive to the eye. Eye exposure to silicone fluids causes temporary irritation of the conjunctiva. Injection into the specific structures of the eye, however, causes corneal scarring, permanent eye damage, allergic reactions and cataract, and may lead to blindness.
Chronic	Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Amorphous silicas generally are less hazardous than crystalline silicas, but the former can be converted to the latter on heating and subsequent cooling. Inhalation of dusts containing crystalline silicas may lead to silicosis, a disabling lung disease that may take years to develop. Pure calcium carbonate does not cause the disease pneumoconiosis probably due to its rapid elimination from the body. However, its unsterilised particulates can infect the lung and airway to cause inflammation. Methyl ethyl ketoxime causes an immediate but transient central nervous system depression, dose-related decreases in red blood cell counts accompanied by a compensatory marked increase in number of immature red cells, suggesting rapid red cell breakdown. Other effects include dose-related increase in spleen, liver and kidney weights. Deposits of iron have been reported in the liver and spleen at repeated high doses. This may increase risk of liver tumours. High blood concentrations of calcium ion may give rise to dilation of blood vessels and depress heart function, leading to low blood pressure and fainting (syncope). Calcium ions enhance the effects of digitalis on the heart, and may precipitate digitalis poisoning. Calcium salts also reduce the absorption of tetracyclines. In newborns, giving calcium during treatment has resulted in calcification of soft tissue. Soluble silicates do not exhibit sensitizing potential. Testing in bacterial and animal experiments have not shown any evidence of them causing mutations or birth defects.

	TOXICITY	IRRITATION
Silikon 400	Not Available	Not Available
calcium carbonate	dermal (rat) LD50: >2000 mg/kg [1] Inhalation(Rat) LC50: >3 mg/l4h [1] Oral (Rat) LD50; >2000 mg/kg [1]	Eye (rabbit): 0.75 mg/24h - SEVERE Eye: no adverse effect observed (not irritating) [1] Skin (rabbit): 500 mg/24h-moderate Skin: no adverse effect observed (not irritating) [1]
dimethylsiloxane, hydroxy-terminated	Dermal (rabbit) LD50: >2000 mg/kg [2] Oral (Rat) LD50; >5000 mg/kg [2]	Not Available
polydimethylsiloxane(s)	Dermal (rabbit) LD50: >2000 mg/kg [2] Oral (Rat) LD50; >17000 mg/kg [2]	Eye (rabbit): 100 mg/1h - mild.
silica amorphous	dermal (rat) LD50: >2000 mg/kg [1] Inhalation(Rat) LC50: >0.139 mg/L4h [1] Oral (Rat) LD50; >1000 mg/kg [1]	Eye (rabbit): non-irritating * Eye: no adverse effect observed (not irritating) [1] Skin (rabbit): non-irritating * Skin: no adverse effect observed (not irritating) [1]
methyltri(methylethylketoxime)silane	dermal (rat) LD50: >2000 mg/kg [1] Oral (Rat) LD50; 2453 mg/kg [1]	Eye: adverse effect observed (irritating) [1] Skin: no adverse effect observed (not irritating) [1]
N-[3-(trimethoxysilyl)propyl]ethylenediamine	Dermal (rabbit) LD50: >2000 mg/kg [1] Inhalation(Rat) LC50: >1.49<2.44 mg/l4h [1] Oral (Rat) LD50; 1897 mg/kg [1]	Eye (rabbit): 15 mg SEVERE Eye: adverse effect observed (irreversible damage) [1] Skin (rabbit): 500 mg mild Skin: no adverse effect observed (not irritating) [1]

Legend:	*1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances*

CALCIUM CARBONATE	No evidence of carcinogenic properties. No evidence of mutagenic or teratogenic effects.
DIMETHYLSILOXANE, HYDROXY-TERMINATED	* [Mobay Chemical Corp] **[GE]
POLYDIMETHYLSILOXANE(S)	NOTE: Tumorigenic in rats : Neoplastic by RTECS criteria. Product subject to review for use in body implants Chronic exposure Carcinogenicity-rat-Implant Tumorigenic:Neoplastic by RTECS criteria. Lungs, Thorax, or Respiration:Tumors. Endocrine:Tumors
SILICA AMORPHOUS	Reports indicate high/prolonged exposures to amorphous silicas induced lung fibrosis in experimental animals; in some experiments these effects were reversible. [PATTYS] For silica amorphous:

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	Derived No Adverse Effects Level (NOAEL) in the range of 1000 mg/kg/d. In humans, synthetic amorphous silica (SAS) is essentially non-toxic by mouth, skin or eyes, and by inhalation. Epidemiology studies show little evidence of adverse health effects due to SAS. Repeated exposure (without personal protection) may cause mechanical irritation of the eye and drying/cracking of the skin. When experimental animals inhale synthetic amorphous silica (SAS) dust, it dissolves in the lung fluid and is rapidly eliminated. If swallowed, the vast majority of SAS is excreted in the faeces and there is little accumulation in the body. The substance is classified by IARC as Group 3: **NOT** classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.
METHYLTRI(METHYLETHYLKETOXIME)SILANE	alpha,beta-Unsaturated oximes represent two previously unknown classes of prohaptens.Three putative metabolites were proposed as sensitising agents. These included two diastereometric alpha,beta-epoxy oximes and a nitro analogue. When tested in the LLNA,alpha,beta-epoxy oximes. Allergic Contact Dermatitis—Formation, Structural Requirements,and Reactivity of Skin Sensitizers. Ann-Therese Karlberg et al: Chem. Res.
N-[3-(TRIMETHOXYSILYL)PROPYL]ETHYLENEDIAMINE	Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms. Some people may be genetically more prone than others, and exposure to other irritants may aggravate symptoms. Allergy causing activity is due to interactions with proteins. Attention should be paid to atopic diathesis, characterised by increased susceptibility to nasal inflammation, asthma and eczema. Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure. For N-[3-(trimethoxysilyl)propyl]-ethylenediamine (AEAPTMS) and its analogues: Animal testing shows that AEAPTMS is moderately irritating to (and can sensitise) the skin and severely irritating to the eyes. It also causes salivation and laboured breathing. There is no evidence that AEAPTMS causes genetic damage or reproductive or developmental toxicity to date.
CALCIUM CARBONATE & N-[3-(TRIMETHOXYSILYL)PROPYL]ETHYLENEDIAMINE	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
CALCIUM CARBONATE & METHYLTRI(METHYLETHYLKETOXIME)SILANE & N-[3-(TRIMETHOXYSILYL)PROPYL]ETHYLENEDIAMINE	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.
DIMETHYLSILOXANE, HYDROXY-TERMINATED & POLYDIMETHYLSILOXANE(S)	Siloxanes may impair liver and hormonal function, as well as the lung and kidney. They have not been found to be irritating to the skin and eyes. They may potentially cause cancer (tumours of the womb in females) and may cause impaired fertility or infertility.
METHYLTRI(METHYLETHYLKETOXIME)SILANE & N-[3-(TRIMETHOXYSILYL)PROPYL]ETHYLENEDIAMINE	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions.

Acute Toxicity	✗	**Carcinogenicity**	✗
Skin Irritation/Corrosion	✗	**Reproductivity**	✗
Serious Eye Damage/Irritation	✗	**STOT - Single Exposure**	✗
Respiratory or Skin sensitisation	✓	**STOT - Repeated Exposure**	✗
Mutagenicity	✗	**Aspiration Hazard**	✗

Legend: ✗ *– Data either not available or does not fill the criteria for classification*
✓ *– Data available to make classification*

SECTION 12 Ecological information

Toxicity

Silikon 400

Endpoint	Test Duration (hr)	Species	Value	Source
Not Available	Not Available	Not Available	Not Available	Not Available

calcium carbonate

Endpoint	Test Duration (hr)	Species	Value	Source
NOEC(ECx)	1h	Fish	4-320mg/l	4
EC50	72h	Algae or other aquatic plants	>14mg/l	2
LC50	96h	Fish	>165200mg/L	4

dimethylsiloxane, hydroxy-terminated

Endpoint	Test Duration (hr)	Species	Value	Source
Not Available	Not Available	Not Available	Not Available	Not Available

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polydimethylsiloxane(s)	**Endpoint**	**Test Duration (hr)**	**Species**	**Value**	**Source**
	LC50	96h	Fish	>10000mg/l	Not Available
silica amorphous	**Endpoint**	**Test Duration (hr)**	**Species**	**Value**	**Source**
	EC0(ECx)	24h	Crustacea	>=10000mg/l	1
	EC50	72h	Algae or other aquatic plants	14.1mg/l	2
	EC50	48h	Crustacea	>86mg/l	2
	LC50	96h	Fish	1033.016mg/l	2
	EC50	96h	Algae or other aquatic plants	217.576mg/l	2
methyltri(methylethylketoxime)silane	**Endpoint**	**Test Duration (hr)**	**Species**	**Value**	**Source**
	EC50	72h	Algae or other aquatic plants	6.1mg/l	2
	EC50	48h	Crustacea	201mg/l	2
	NOEC(ECx)	72h	Algae or other aquatic plants	1mg/l	2
	LC50	96h	Fish	>100mg/l	2
N-[3-(trimethoxysilyl)propyl]ethylenediamine	**Endpoint**	**Test Duration (hr)**	**Species**	**Value**	**Source**
	EC50	72h	Algae or other aquatic plants	5.5mg/l	2
	EC50	48h	Crustacea	81mg/l	2
	NOEC(ECx)	72h	Algae or other aquatic plants	1.6mg/l	2
	LC50	96h	Fish	597mg/l	2
	EC50	96h	Algae or other aquatic plants	11mg/l	2

Legend:	*Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
silica amorphous	LOW	LOW
methyltri(methylethylketoxime)silane	HIGH	HIGH
N-[3-(trimethoxysilyl)propyl]ethylenediamine	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
silica amorphous	LOW (LogKOW = 0.5294)
methyltri(methylethylketoxime)silane	LOW (LogKOW = 7.8316)
N-[3-(trimethoxysilyl)propyl]ethylenediamine	LOW (LogKOW = -1.6744)

Mobility in soil

Ingredient	Mobility
silica amorphous	LOW (KOC = 23.74)
methyltri(methylethylketoxime)silane	LOW (KOC = 590900)
N-[3-(trimethoxysilyl)propyl]ethylenediamine	LOW (KOC = 6856)

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	▸ Containers may still present a chemical hazard/ danger when empty. ▸ Return to supplier for reuse/ recycling if possible. Otherwise: ▸ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▸ Where possible retain label warnings and SDS and observe all notices pertaining to the product. ▸ **DO NOT** allow wash water from cleaning or process equipment to enter drains. ▸ It may be necessary to collect all wash water for treatment before disposal. ▸ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▸ Where in doubt contact the responsible authority. ▸ Recycle wherever possible or consult manufacturer for recycling options. ▸ Consult State Land Waste Authority for disposal. ▸ Bury or incinerate residue at an approved site. ▸ Recycle containers if possible, or dispose of in an authorised landfill.

SECTION 14 Transport information

Continued...

Labels Required

Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
calcium carbonate	Not Available
dimethylsiloxane, hydroxy-terminated	Not Available
polydimethylsiloxane(s)	Not Available
silica amorphous	Not Available
methyltri(methylethylketoxime)silane	Not Available
N-[3-(trimethoxysilyl)propyl]ethylenediamine	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
calcium carbonate	Not Available
dimethylsiloxane, hydroxy-terminated	Not Available
polydimethylsiloxane(s)	Not Available
silica amorphous	Not Available
methyltri(methylethylketoxime)silane	Not Available
N-[3-(trimethoxysilyl)propyl]ethylenediamine	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

calcium carbonate is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)
International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

dimethylsiloxane, hydroxy-terminated is found on the following regulatory lists

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4
Australian Inventory of Industrial Chemicals (AIIC)

polydimethylsiloxane(s) is found on the following regulatory lists

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4
Australian Inventory of Industrial Chemicals (AIIC)

silica amorphous is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Model Work Health and Safety Regulations - Hazardous chemicals (other than lead) requiring health monitoring
Australian Inventory of Industrial Chemicals (AIIC)
Chemical Footprint Project - Chemicals of High Concern List
International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

methyltri(methylethylketoxime)silane is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

N-[3-(trimethoxysilyl)propyl]ethylenediamine is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (dimethylsiloxane, hydroxy-terminated; polydimethylsiloxane(s); methyltri(methylethylketoxime)silane; N-[3-(trimethoxysilyl)propyl]ethylenediamine)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	No (dimethylsiloxane, hydroxy-terminated; polydimethylsiloxane(s))
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes

Continued...

National Inventory	Status
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (methyltri(methylethylketoxime)silane; N-[3-(trimethoxysilyl)propyl]ethylenediamine)
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	*Yes = All CAS declared ingredients are on the inventory* *No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.*

SECTION 16 Other information

Revision Date	20/12/2022
Initial Date	18/10/2022

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC —TWA: Permissible Concentration-Time Weighted Average
PC —STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit
IDLH: Immediately Dangerous to Life or Health Concentrations
ES: Exposure Standard
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index
AIIC: Australian Inventory of Industrial Chemicals
DSL: Domestic Substances List
NDSL: Non-Domestic Substances List
IECSC: Inventory of Existing Chemical Substance in China
EINECS: European INventory of Existing Commercial chemical Substances
ELINCS: European List of Notified Chemical Substances
NLP: No-Longer Polymers
ENCS: Existing and New Chemical Substances Inventory
KECI: Korea Existing Chemicals Inventory
NZIoC: New Zealand Inventory of Chemicals
PICCS: Philippine Inventory of Chemicals and Chemical Substances
TSCA: Toxic Substances Control Act
TCSI: Taiwan Chemical Substance Inventory
INSQ: Inventario Nacional de Sustancias Químicas
NCI: National Chemical Inventory
FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances