



ROBERTS 6355 CROSSLINKING PVA ADHESIVE

Solvent Free PSA



PRODUCT DESCRIPTION:

Roberts R6355 is a high solids water based one part crosslinking PVA which meets the D3/BS EN204 specification. It is designed to bond a wide range of timbers, MDF, particle board and ply and provides rapid high strength bonds resistant to heat and moisture. Full cure within 5-7 days. Roberts R6355 is an ideal product for bonding tongue and groove solid timber and laminated flooring.

TYPICAL PROPERTIES:

Appearance: White
Dry Film: Translucent
Base: Water Based Synthetic Emulsion
Solids: 50%
Viscosity: 8,000 cps
Clean Up: Warm soapy water

SURFACE PREPARATION:

Surfaces must be sound, clean, dry, and free from oil, wax, dust and other foreign materials that may affect adhesion. Ensure maximum contact between surfaces for optimum bond strength.

APPLICATION:

Roberts R6355 may be applied by squeeze bottle, brush or roller. The open time can vary depending upon temperature, humidity, the type of timber and the amount of applied adhesive. At 20°C, the open time can be up to 20 minutes.

Bonds should be assembled within a few minutes and then tightly clamped or pressed until the adhesive has set. Wipe off adhesive squeeze out immediately after assembly with a dry or slightly damp cloth. Assemblies are best left overnight before moving.

Maximum bond strength is achieved within 48 Hours.

CLEAN UP:

Clean tools immediately after use with warm soapy water. Dried adhesive may be cleaned off using warm soapy water or alternatively please use RLA Handy Wipes.

CONTAINER SIZES:

500ml, 5lt and 20lt containers

SHELF LIFE / STORAGE:

12 months when stored in original unopened packaging

To be stored in a dry area off the ground.

NOTES & PRECAUTIONS:

- Drying times can be extended when applied in cold ambient temperatures.
- Don't allow the adhesive to skin over or dry out, it is important the timber being bonded is placed into the Wet film of adhesive

SAFETY & HANDLING:

A Safety Data Sheet is available on request. Product is classified as NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

FIRST AID:

In use, please ensure that Occupational Health and Safety requirements are observed.

Eyes: Irrigate with water for 10 minutes and see a doctor. Skin: Wash off with warm water and soap.

If swallowed, give plenty of water. Do not induce vomiting. Seek medical attention.

Safety Data Sheet is available upon request.

WARRANTY STATEMENT

RLA Polymers guarantees this product against manufacturing defects and guarantees it to be manufactured to our published specification. We certify that when fully cured this product is suitable for use and will perform as described in our technical data sheet or other published materials.

RLA Polymers will replace product free of charge when purchased from any legally verifiable source, and where product is proven to have been stored, handled and installed according to instructions published on our packaging and within the stated shelf life. The installation of all materials must be carried out in accordance with the relevant Australian Standard and the Floorcovering Manufacturers instructions and the floorcoverings must have been subject to normal traffic conditions. Warranty doesn't not apply if damage, loss, failure to follow instructions or other circumstances are out of our control. Sufficient time and access to investigate any complaint must be accorded to RLA Polymers.

The consumer is responsible for any expenses incurred in making a claim.

A claim form can be requested by:

Phone: 1800 242 931

Email: info@rlapolymers.com.au

Mail: 215 Colchester Road Kilsyth Victoria 3137 (attention Customer Service)

DISCLAIMER

All Statements and technical information contained herein are based on tests we believe to be reliable but the accuracy thereof is not guaranteed. Users assume all risk and liability resulting from the use of the product and must confirm the suitability thereof by their own tests. Conditions of Sale contain a limited warranty against manufacturing defects.

Issued: April 2022

AUSTRALIAN CONSUMER LAW

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure. The benefits under our warranty are in addition to other rights and remedies available to the consumer under the law in relation to the goods and services to which the warranty relates.

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